

1. Identification

Product identifier High Performance Engine RTV Silicone

Other means of identification
FIR No. 179193

Recommended use Required for gasketing applications on all 3.5L and 3.7L engines.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Ford Motor Company

Address Attention: SDS Information, P.O. Box 1899
 Dearborn, Michigan 48121
 USA

Telephone 1-800-392-3673

SDS Information 1-800-448-2063 (USA and Canada)
 fordsds.com

Emergency telephone numbers

Poison Control Center: USA and Canada: 1-800-959-3673
 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, dermal	Category 4
Serious eye damage/eye irritation	Category 1
Sensitization, skin	Category 1
Carcinogenicity	Category 2

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Take off contaminated clothing and wash before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) May cause irritation of respiratory tract. May be harmful if swallowed.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
CALCIUM CARBONATE		471-34-1	40 - 50
Silicone resin		Trade Secret	20 - 40
Butanone oxime		96-29-7	1 - 5
CARBON BLACK		1333-86-4	0.1 - 1

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth. Call a physician or poison control center immediately. Do not induce vomiting.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid contact with eyes, skin, and clothing. Avoid inhalation of vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. The miscibility and distribution of this product in water has not been determined.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Should be handled in closed systems, if possible. Avoid release to the environment. Observe good industrial hygiene practices. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
CALCIUM CARBONATE (CAS 471-34-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
CARBON BLACK (CAS 1333-86-4)	PEL	3.5 mg/m3	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
CALCIUM CARBONATE (CAS 471-34-1)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
CARBON BLACK (CAS 1333-86-4)	TWA	0.1 mg/m3	

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Butanone oxime (CAS 96-29-7)	TWA	36 mg/m3
		10 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Provide eyewash station. Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Polyvinyl alcohol (PVA) gloves are recommended. Nitrile or butyl rubber gloves are recommended.
Other	Wear appropriate chemical resistant clothing if applicable.
Respiratory protection	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Paste.
Color	Black.
Odor	Mild.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 199.4 °F (> 93.0 °C) TCC
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 5 mm Hg
Vapor pressure temp.	68 °F (20 °C)
Vapor density	> 1 (AIR=1)
Relative density	1.31
Relative density temperature	68 °F (20 °C)
Solubility(ies)	
Solubility (water)	POLYMERIZES
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
VOC	3.31 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Water, moisture. Fluorine. Peroxides. Phenols.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity	Harmful in contact with skin. May cause allergic skin reaction.
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Components	Species	Calculated/Test Results
CALCIUM CARBONATE (CAS 471-34-1)		
<u>Acute</u>		
Oral		
LD50	Mouse	6450 mg/kg
	Rat	6450 mg/kg
CARBON BLACK (CAS 1333-86-4)		
<u>Acute</u>		
Oral		
LD50	Rat	> 8000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Carcinogenic effects are not expected as a result of occupational exposure.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
CARBON BLACK (CAS 1333-86-4)	2B Possibly carcinogenic to humans.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.	

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Ecotoxicity

Components	Species	Calculated/Test Results
Butanone oxime (CAS 96-29-7)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 777 - 914 mg/l, 96 hours
CALCIUM CARBONATE (CAS 471-34-1)		
Aquatic		
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) > 56000 mg/l, 96 hours
Silicone resin		
Aquatic		
Fish	LC50	Channel catfish (<i>Ictalurus punctatus</i>) 2.36 - 4.15 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including ETHYLENE OXIDE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

ETHYLENE OXIDE (CAS 75-21-8) Listed: July 1, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

ETHYLENE OXIDE (CAS 75-21-8) Listed: August 7, 2009

California Proposition 65 - CRT: Listed date/Female reproductive toxin

ETHYLENE OXIDE (CAS 75-21-8) Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Male reproductive toxin

ETHYLENE OXIDE (CAS 75-21-8) Listed: August 7, 2009

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 08-03-2018
Revision date 08-03-2018
Version 03
HMIS® ratings Health: 1
Flammability: 1
Physical hazard: 0

Preparation Information and Disclaimer

This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

Part number(s) TA-357